## CO<sub>2</sub> capture and utilization pave the way towards a climate neutral cement production

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Cement producers contribute to 7-8% of global  $CO_2$  emissions, making them significant players in the upcoming climate transition. While Carbon Capture and Storage (CCS) is crucial for a short-term solution, Carbon Capture and Utilization (CCU) assumes a circular economy and thus has a more pivotal role in the long run. Consequently, Rohrdorfer aims to take a pioneering role in advancing and scaling up  $CO_2$  electrolysis and  $CO_2$  capture technologies. To this end, two pilot plants have been constructed and have been operational since October 2022 - one dedicated to  $CO_2$  capture (2 tons per day) and the other to  $CO_2$  electrolysis (1 kg per hour).

The goal is to illustrate the entire process, starting from capturing  $CO_2$  in the flue gas to producing value-added products such as formic acid or ethylene. In pursuit of this objective, a third pilot plant dedicated to converting  $CO_2$  into ethylene is scheduled for construction in January 2024. This initiative builds upon insights gained from the cell concept, periphery adjustments, and the scale-up of the  $CO_2$  electrolyzer for formic acid production.

For both CO<sub>2</sub> electrolyzer setups, we have devised unique configurations to achieve high conversion efficiencies and current densities. Simultaneously, these configurations contribute to reducing downstream processing costs and energy inputs. Formic acid and ethylene possess substantial market demand and offer the potential for long-term carbon storage, a crucial aspect for addressing unavoidable (geogenic) CO<sub>2</sub>. This makes them compelling products in the conversion of CO<sub>2</sub> from cement flue gas.

